

Derivatives of Key Functions w.r.t. Machine Efficiencies in Two-Machine Geometric Line

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1 Analytical Expression of Production Rate

For the two-machine geometric line, the production rate is expressed as [1]

$$PR = e_2[1 - Q(p_1, r_1, p_2, r_2, N)], \quad (1.1)$$

where

$$Q(p_1, r_1, p_2, r_2, N) = \begin{cases} \frac{p_1\beta_2}{(p_1+r_1)(r_1+r_2-r_1r_2)}, & \text{if } N = 1, \\ \frac{p_1\alpha_1\alpha_2\beta_2^2(p_2+r_2)}{A+B+C+D}, & \text{if } N \neq 1, \end{cases} \quad (1.2)$$

and

$$\alpha_1 = p_1 + p_2 - p_1p_2 - p_2r_1,$$

$$\alpha_2 = p_1 + p_2 - p_1p_2 - p_1r_2,$$

$$\beta_1 = r_1 + r_2 - r_1r_2 - p_1r_2,$$

$$\beta_2 = r_1 + r_2 - r_1r_2 - p_2r_1,$$

$$\sigma = \frac{\alpha_2\beta_1}{\alpha_1\beta_2}, \quad (1.3)$$

$$A = p_1r_2\alpha_1\alpha_2\beta_2(p_2 + \beta_2),$$

$$B = p_1r_1r_2\alpha_2[\beta_2^2 + p_2(\alpha_1 + \beta_1)(\alpha_2 + 2\beta_2)],$$

$$C = \sum_{k=2}^{N-1} p_1p_2r_1r_2(\alpha_2 + \beta_2)^3\sigma^{k-1},$$

$$D = p_2r_1\alpha_1\beta_2[r_2(\alpha_1 + \beta_1) + \alpha_2(p_1 + r_1)]\sigma^{N-1}.$$

In addition, machine efficiencies are expressed as

$$e_i = \frac{r_i}{p_i + r_i}, \quad i = 1, 2. \quad (1.4)$$

Assume p_1 and p_2 are fixed and r_1 and r_2 vary in $(0, 1]$. In the following, some useful derivatives are derived.

2 Partial Derivatives

From (1.4), it follows that

$$r_i = \frac{p_i e_i}{1 - e_i}, \quad p_i + r_i = \frac{r_i}{e_i} = \frac{p_i}{1 - e_i}, \quad i = 1, 2, \quad (2.1)$$

and thus,

$$\frac{dr_i}{de_i} = \frac{p_i}{(1 - e_i)^2}, \quad i = 1, 2. \quad (2.2)$$

In addition, taking the partial derivative of both sides of (1.1) with respect to e_1 and e_2 , respectively, we have

$$\begin{aligned} \frac{\partial PR}{\partial e_1} &= -e_2 \frac{\partial Q}{\partial e_1}, \\ \frac{\partial PR}{\partial e_2} &= (1 - Q) - e_2 \frac{\partial Q}{\partial e_2}. \end{aligned} \quad (2.3)$$

Since PR is monotonically increasing in r_1 and r_2 (and thus, e_1 and e_2), respectively [1], we have $\frac{\partial PR}{\partial e_i} > 0, i = 1, 2$, which implies that

$$e_2 \frac{\partial Q}{\partial e_1} < 0, \quad e_2 \frac{\partial Q}{\partial e_2} - (1 - Q) < 0. \quad (2.4)$$

2.1 Derivatives for $N = 1$

For $N = 1$, the Q -function and the production rate can be simplified as

$$\begin{aligned} Q &= \frac{p_1(r_1 + r_2 - r_1 r_2 - p_2 r_1)}{(p_1 + r_1)(r_1 + r_2 - r_1 r_2)}, \\ PR &= e_1 e_2 \left(1 + \frac{p_1 p_2}{r_1 + r_2 - r_1 r_2}\right). \end{aligned} \quad (2.5)$$

Note that the expression of PR can be re-written as

$$\begin{aligned} PR &= e_1 e_2 \left(1 + \frac{p_1 p_2}{r_1 + r_2 - r_1 r_2}\right) \\ &= e_1 e_2 \left(1 + \frac{p_1 p_2}{\frac{p_1 e_1}{1 - e_1} + \frac{p_2 e_2}{1 - e_2} - \frac{p_1 p_2 e_1 e_2}{(1 - e_1)(1 - e_2)}}\right) \\ &= \frac{e_1 e_2 [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2 + p_1 p_2 (1 - e_1)(1 - e_2)]}{p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2}. \end{aligned} \quad (2.6)$$

Let

$$\begin{aligned} u &= e_1 e_2 [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2 + p_1 p_2 (1 - e_1)(1 - e_2)], \\ v &= p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2, \end{aligned} \quad (2.7)$$

then the production rate can be expressed as $PR = \frac{u}{v}$. As a result,

$$\begin{aligned} \frac{\partial u}{\partial e_1} &= e_2 [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2 + p_1 p_2 (1 - e_1)(1 - e_2)] \\ &\quad + e_1 e_2 [p_1 (1 - e_2) - p_2 e_2 - p_1 p_2 e_2 - p_1 p_2 (1 - e_2)], \\ \frac{\partial u}{\partial e_2} &= e_1 [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2 + p_1 p_2 (1 - e_1)(1 - e_2)] \\ &\quad + e_1 e_2 [-p_1 e_1 + p_2 (1 - e_1) - p_1 p_2 e_1 - p_1 p_2 (1 - e_1)], \\ \frac{\partial v}{\partial e_1} &= p_1 (1 - e_2) - p_2 e_2 - p_1 p_2 e_2, \\ \frac{\partial v}{\partial e_2} &= -p_1 e_1 + p_2 (1 - e_1) - p_1 p_2 e_1. \end{aligned} \quad (2.8)$$

Thus, we have

$$\begin{aligned} v^2 \frac{\partial PR}{\partial e_1} &= \frac{\partial u}{\partial e_1} v - u \frac{\partial v}{\partial e_1} \\ &= \left\{ e_2 [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2 + p_1 p_2 (1 - e_1)(1 - e_2)] \right. \\ &\quad \left. + e_1 e_2 [p_1 (1 - e_2) - p_2 e_2 - p_1 p_2 e_2 - p_1 p_2 (1 - e_2)] \right\} \\ &\quad \cdot [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2] - [p_1 (1 - e_2) - p_2 e_2 - p_1 p_2 e_2] \\ &\quad \cdot e_1 e_2 [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2 + p_1 p_2 (1 - e_1)(1 - e_2)] \\ &= e_2 [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2 + p_1 p_2 (1 - e_1)(1 - e_2)] \\ &\quad \cdot [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2] - p_1 p_2 e_1 e_2 (1 - e_2) \\ &\quad \cdot [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2] - p_1 p_2 e_1 e_2 (1 - e_1)(1 - e_2) \\ &\quad \cdot [p_1 (1 - e_2) - p_2 e_2 - p_1 p_2 e_2] \\ &= e_2 \left\{ p_1 p_2^2 e_2 (1 - e_1)(1 - e_2) + [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2] \right. \\ &\quad \left. \cdot [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1] \right\} \\ &= e_2 \left\{ p_1 p_2^2 e_2 (1 - e_1)(1 - e_2) + v[v - p_1 p_2 e_1 (1 - e_2)] \right\}, \end{aligned} \quad (2.9)$$

and

$$\begin{aligned}
v^2 \frac{\partial PR}{\partial e_2} &= \frac{\partial u}{\partial e_2} v - u \frac{\partial v}{\partial e_2} \\
&= \left\{ e_1 [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2 + p_1 p_2 (1 - e_1)(1 - e_2)] \right. \\
&\quad + e_1 e_2 [-p_1 e_1 + p_2 (1 - e_1) - p_1 p_2 e_1 - p_1 p_2 (1 - e_1)] \Big\} \\
&\quad \cdot [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2] - [-p_1 e_1 + p_2 (1 - e_1) - p_1 p_2 e_1] \\
&\quad \cdot e_1 e_2 [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2 + p_1 p_2 (1 - e_1)(1 - e_2)] \\
&= e_1 [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2 + p_1 p_2 (1 - e_1)(1 - e_2)] \\
&\quad \cdot [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2] - p_1 p_2 e_1 e_2 (1 - e_1) \\
&\quad \cdot [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2] - p_1 p_2 e_1 e_2 (1 - e_1)(1 - e_2) \\
&\quad \cdot [-p_1 e_1 + p_2 (1 - e_1) - p_1 p_2 e_1] \\
&= e_1 \left\{ p_1^2 p_2 e_1 (1 - e_1)(1 - e_2) + [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2] \right. \\
&\quad \cdot [p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_2] \Big\} \\
&= e_1 \left\{ p_1^2 p_2 e_1 (1 - e_1)(1 - e_2) + v[v - p_1 p_2 e_2 (1 - e_1)] \right\}.
\end{aligned} \tag{2.10}$$

In addition, from (2.6), it follows that

$$v = p_1 e_1 (1 - e_2) + p_2 e_2 (1 - e_1) - p_1 p_2 e_1 e_2 = \frac{p_1 p_2 e_1 e_2 (1 - e_1)(1 - e_2)}{PR - e_1 e_2}. \tag{2.11}$$

Replacing v in (2.9) and (2.10) by the above expression, we have

$$\begin{aligned}
\frac{\partial PR}{\partial e_1} &= \frac{(PR - e_1 e_2)^2 + p_1 e_1^2 (1 - e_2)(e_2 - PR)}{p_1 e_1^2 (1 - e_1)(1 - e_2)}, \\
\frac{\partial PR}{\partial e_2} &= \frac{(PR - e_1 e_2)^2 + p_2 e_2^2 (1 - e_1)(e_1 - PR)}{p_2 e_2^2 (1 - e_1)(1 - e_2)},
\end{aligned} \tag{2.12}$$

and thus,

$$\frac{\frac{\partial PR}{\partial e_1}}{\frac{\partial PR}{\partial e_2}} = \frac{p_2 e_2^2 [(PR - e_1 e_2)^2 + p_1 e_1^2 (1 - e_2)(e_2 - PR)]}{p_1 e_1^2 [(PR - e_1 e_2)^2 + p_2 e_2^2 (1 - e_1)(e_1 - PR)]}. \tag{2.13}$$

2.2 First Derivatives for $N > 1$

In the following, the first partial derivatives of $\alpha_1, \alpha_2, \beta_1, \beta_2, \sigma, A, B, C, D$, and Q with respect to e_1 and e_2 are derived.

The first derivatives of α_1 and α_2 are as follows:

$$\begin{aligned}\frac{\partial \alpha_1}{\partial e_1} &= \frac{\partial \alpha_1}{\partial r_1} \frac{dr_1}{de_1} = -\frac{p_1 p_2}{(1-e_1)^2}, \\ \frac{\partial \alpha_1}{\partial e_2} &= \frac{\partial \alpha_1}{\partial r_2} \frac{dr_2}{de_2} = 0, \\ \frac{\partial \alpha_2}{\partial e_1} &= \frac{\partial \alpha_2}{\partial r_1} \frac{dr_1}{de_1} = 0, \\ \frac{\partial \alpha_2}{\partial e_2} &= \frac{\partial \alpha_2}{\partial r_2} \frac{dr_2}{de_2} = -\frac{p_1 p_2}{(1-e_2)^2}.\end{aligned}\tag{2.14}$$

The first derivatives of β_1 and β_2 are as follows:

$$\begin{aligned}\frac{\partial \beta_1}{\partial e_1} &= \frac{\partial \beta_1}{\partial r_1} \frac{dr_1}{de_1} = \frac{p_1}{(1-e_1)^2} \left(1 - \frac{p_2 e_2}{1-e_2}\right), \\ \frac{\partial \beta_1}{\partial e_2} &= \frac{\partial \beta_1}{\partial r_2} \frac{dr_2}{de_2} = \frac{p_2}{(1-e_2)^2} \left(1 - \frac{p_1}{1-e_1}\right), \\ \frac{\partial \beta_2}{\partial e_1} &= \frac{\partial \beta_2}{\partial r_1} \frac{dr_1}{de_1} = \frac{p_1}{(1-e_1)^2} \left(1 - \frac{p_2}{1-e_2}\right), \\ \frac{\partial \beta_2}{\partial e_2} &= \frac{\partial \beta_2}{\partial r_2} \frac{dr_2}{de_2} = \frac{p_2}{(1-e_2)^2} \left(1 - \frac{p_1 e_1}{1-e_1}\right).\end{aligned}\tag{2.15}$$

The first derivatives of σ are as follows:

$$\begin{aligned}\frac{\partial \sigma}{\partial e_1} &= \frac{1}{\alpha_1 \beta_2} \left(\frac{\partial \alpha_2}{\partial e_1} \beta_1 + \alpha_2 \frac{\partial \beta_1}{\partial e_1} \right) - \frac{\alpha_2 \beta_1}{(\alpha_1 \beta_2)^2} \left(\frac{\partial \alpha_1}{\partial e_1} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_1} \right) \\ &= \frac{1}{\alpha_1 \beta_2} \left[\left(\frac{\partial \alpha_2}{\partial e_1} \beta_1 + \alpha_2 \frac{\partial \beta_1}{\partial e_1} \right) - \sigma \left(\frac{\partial \alpha_1}{\partial e_1} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_1} \right) \right] \\ &= \frac{1}{\alpha_1 \beta_2} \left[\alpha_2 \frac{\partial \beta_1}{\partial e_1} - \sigma \left(\frac{\partial \alpha_1}{\partial e_1} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_1} \right) \right], \\ \frac{\partial \sigma}{\partial e_2} &= \frac{1}{\alpha_1 \beta_2} \left(\frac{\partial \alpha_2}{\partial e_2} \beta_1 + \alpha_2 \frac{\partial \beta_1}{\partial e_2} \right) - \frac{\alpha_2 \beta_1}{(\alpha_1 \beta_2)^2} \left(\frac{\partial \alpha_1}{\partial e_2} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_2} \right) \\ &= \frac{1}{\alpha_1 \beta_2} \left[\left(\frac{\partial \alpha_2}{\partial e_2} \beta_1 + \alpha_2 \frac{\partial \beta_1}{\partial e_2} \right) - \sigma \left(\frac{\partial \alpha_1}{\partial e_2} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_2} \right) \right] \\ &= \frac{1}{\alpha_1 \beta_2} \left[\left(\frac{\partial \alpha_2}{\partial e_2} \beta_1 + \alpha_2 \frac{\partial \beta_1}{\partial e_2} \right) - \sigma \alpha_1 \frac{\partial \beta_2}{\partial e_2} \right].\end{aligned}\tag{2.16}$$

The first derivatives of A are as follows:

$$\begin{aligned}
\frac{\partial A}{\partial e_1} &= p_1 r_2 \left[\frac{\partial \alpha_1}{\partial e_1} \alpha_2 \beta_2 (p_2 + \beta_2) + \alpha_1 \frac{\partial \alpha_2}{\partial e_1} \beta_2 (p_2 + \beta_2) + \alpha_1 \alpha_2 \frac{\partial \beta_2}{\partial e_1} (p_2 + \beta_2) + \alpha_1 \alpha_2 \beta_2 \frac{\partial \beta_2}{\partial e_1} \right] \\
&= p_1 r_2 \left[\frac{\partial \alpha_1}{\partial e_1} \alpha_2 \beta_2 (p_2 + \beta_2) + \alpha_1 \alpha_2 \frac{\partial \beta_2}{\partial e_1} (p_2 + 2\beta_2) \right] \\
&= \frac{p_1 p_2 e_2}{1 - e_2} \alpha_2 \left[\frac{\partial \alpha_1}{\partial e_1} \beta_2 (p_2 + \beta_2) + \alpha_1 \frac{\partial \beta_2}{\partial e_1} (p_2 + 2\beta_2) \right], \\
\frac{\partial A}{\partial e_2} &= p_1 r_2 \left[\frac{\partial \alpha_1}{\partial e_2} \alpha_2 \beta_2 (p_2 + \beta_2) + \alpha_1 \frac{\partial \alpha_2}{\partial e_2} \beta_2 (p_2 + \beta_2) + \alpha_1 \alpha_2 \frac{\partial \beta_2}{\partial e_2} (p_2 + \beta_2) + \alpha_1 \alpha_2 \beta_2 \frac{\partial \beta_2}{\partial e_2} \right] \quad (2.17) \\
&\quad + p_1 \frac{\partial r_2}{\partial e_2} \alpha_1 \alpha_2 \beta_2 (p_2 + \beta_2) \\
&= p_1 r_2 \left[\alpha_1 \frac{\partial \alpha_2}{\partial e_2} \beta_2 (p_2 + \beta_2) + \alpha_1 \alpha_2 \frac{\partial \beta_2}{\partial e_2} (p_2 + 2\beta_2) \right] + p_1 \frac{\partial r_2}{\partial e_2} \alpha_1 \alpha_2 \beta_2 (p_2 + \beta_2) \\
&= \frac{p_1 p_2 e_2}{1 - e_2} \alpha_1 \left[\frac{\partial \alpha_2}{\partial e_2} \beta_2 (p_2 + \beta_2) + \alpha_2 \frac{\partial \beta_2}{\partial e_2} (p_2 + 2\beta_2) \right] + \frac{p_1 p_2}{(1 - e_2)^2} \alpha_1 \alpha_2 \beta_2 (p_2 + \beta_2).
\end{aligned}$$

The first derivatives of B are as follows:

$$\begin{aligned}
\frac{\partial B}{\partial e_1} &= p_1 \frac{\partial r_1}{\partial e_1} r_2 \alpha_2 [\beta_2^2 + p_2(\alpha_1 + \beta_1)(\alpha_2 + 2\beta_2)] + p_1 r_1 r_2 \frac{\partial \alpha_2}{\partial e_1} [\beta_2^2 + p_2(\alpha_1 + \beta_1)(\alpha_2 + 2\beta_2)] \\
&\quad + p_1 r_1 r_2 \alpha_2 \left[2\beta_2 \frac{\partial \beta_2}{\partial e_1} + p_2 \left(\frac{\partial \alpha_1}{\partial e_1} + \frac{\partial \beta_1}{\partial e_1} \right) (\alpha_2 + 2\beta_2) + p_2(\alpha_1 + \beta_1) \left(\frac{\partial \alpha_2}{\partial e_1} + 2 \frac{\partial \beta_2}{\partial e_1} \right) \right] \\
&= p_1 \frac{\partial r_1}{\partial e_1} r_2 \alpha_2 [\beta_2^2 + p_2(\alpha_1 + \beta_1)(\alpha_2 + 2\beta_2)] \\
&\quad + p_1 r_1 r_2 \alpha_2 \left\{ 2[p_2(\alpha_1 + \beta_1) + \beta_2] \frac{\partial \beta_2}{\partial e_1} + p_2 \left(\frac{\partial \alpha_1}{\partial e_1} + \frac{\partial \beta_1}{\partial e_1} \right) (\alpha_2 + 2\beta_2) \right\} \\
&= \frac{p_1^2 p_2 e_2 \alpha_2}{(1 - e_1)^2 (1 - e_2)} [\beta_2^2 + p_2(\alpha_1 + \beta_1)(\alpha_2 + 2\beta_2)] \\
&\quad + \frac{p_1^2 p_2 e_1 e_2 \alpha_2}{(1 - e_1)(1 - e_2)} \left\{ 2[p_2(\alpha_1 + \beta_1) + \beta_2] \frac{\partial \beta_2}{\partial e_1} + p_2 \left(\frac{\partial \alpha_1}{\partial e_1} + \frac{\partial \beta_1}{\partial e_1} \right) (\alpha_2 + 2\beta_2) \right\}, \\
\frac{\partial B}{\partial e_2} &= p_1 r_1 \frac{\partial r_2}{\partial e_2} \alpha_2 [\beta_2^2 + p_2(\alpha_1 + \beta_1)(\alpha_2 + 2\beta_2)] + p_1 r_1 r_2 \frac{\partial \alpha_2}{\partial e_2} [\beta_2^2 + p_2(\alpha_1 + \beta_1)(\alpha_2 + 2\beta_2)] \quad (2.18) \\
&\quad + p_1 r_1 r_2 \alpha_2 \left[2\beta_2 \frac{\partial \beta_2}{\partial e_2} + p_2 \left(\frac{\partial \alpha_1}{\partial e_2} + \frac{\partial \beta_1}{\partial e_2} \right) (\alpha_2 + 2\beta_2) + p_2(\alpha_1 + \beta_1) \left(\frac{\partial \alpha_2}{\partial e_2} + 2 \frac{\partial \beta_2}{\partial e_2} \right) \right] \\
&= p_1 r_1 \frac{\partial r_2}{\partial e_2} \alpha_2 [\beta_2^2 + p_2(\alpha_1 + \beta_1)(\alpha_2 + 2\beta_2)] + p_1 r_1 r_2 \frac{\partial \alpha_2}{\partial e_2} [\beta_2^2 + 2p_2(\alpha_1 + \beta_1)(\alpha_2 + \beta_2)] \\
&\quad + p_1 r_1 r_2 \alpha_2 \left\{ 2[p_2(\alpha_1 + \beta_1) + \beta_2] \frac{\partial \beta_2}{\partial e_2} + p_2 \frac{\partial \beta_1}{\partial e_2} (\alpha_2 + 2\beta_2) \right\} \\
&= \frac{p_1^2 p_2 e_1}{(1 - e_1)(1 - e_2)^2} \alpha_2 [\beta_2^2 + p_2(\alpha_1 + \beta_1)(\alpha_2 + 2\beta_2)] \\
&\quad + \frac{p_1^2 p_2 e_1 e_2}{(1 - e_1)(1 - e_2)} \frac{\partial \alpha_2}{\partial e_2} [\beta_2^2 + 2p_2(\alpha_1 + \beta_1)(\alpha_2 + \beta_2)] \\
&\quad + \frac{p_1^2 p_2 e_1 e_2}{(1 - e_1)(1 - e_2)} \alpha_2 \left\{ 2[p_2(\alpha_1 + \beta_1) + \beta_2] \frac{\partial \beta_2}{\partial e_2} + p_2 \frac{\partial \beta_1}{\partial e_2} (\alpha_2 + 2\beta_2) \right\}.
\end{aligned}$$

The first derivatives of C are as follows:

$$\begin{aligned}
\frac{\partial C}{\partial e_1} &= \sum_{k=2}^{N-1} p_1 p_2 r_2 \left[\frac{dr_1}{de_1} (\alpha_2 + \beta_2)^3 \sigma^{k-1} + 3r_1(\alpha_2 + \beta_2)^2 \left(\frac{\partial \alpha_2}{\partial e_1} + \frac{\partial \beta_2}{\partial e_1} \right) \sigma^{k-1} \right. \\
&\quad \left. + (k-1)r_1(\alpha_2 + \beta_2)^3 \sigma^{k-2} \frac{\partial \sigma}{\partial e_1} \right] \\
&= \sum_{k=2}^{N-1} p_1 p_2 r_2 \frac{dr_1}{de_1} (\alpha_2 + \beta_2)^3 \sigma^{k-1} + \sum_{k=2}^{N-1} 3p_1 p_2 r_1 r_2 (\alpha_2 + \beta_2)^2 \frac{\partial \beta_2}{\partial e_1} \sigma^{k-1} \\
&\quad + \sum_{k=2}^{N-1} (k-1)p_1 p_2 r_1 r_2 (\alpha_2 + \beta_2)^3 \sigma^{k-2} \frac{\partial \sigma}{\partial e_1} \\
&= \sum_{k=2}^{N-1} \frac{p_1^2 p_2^2 e_2}{(1-e_1)^2 (1-e_2)} (\alpha_2 + \beta_2)^3 \sigma^{k-1} + \sum_{k=2}^{N-1} \frac{3p_1^2 p_2^2 e_1 e_2}{(1-e_1)(1-e_2)} (\alpha_2 + \beta_2)^2 \frac{\partial \beta_2}{\partial e_1} \sigma^{k-1} \\
&\quad + \sum_{k=2}^{N-1} \frac{(k-1)p_1^2 p_2^2 e_1 e_2}{(1-e_1)(1-e_2)} (\alpha_2 + \beta_2)^3 \sigma^{k-2} \frac{\partial \sigma}{\partial e_1}, \\
\frac{\partial C}{\partial e_2} &= \sum_{k=2}^{N-1} p_1 p_2 r_1 \left[\frac{dr_2}{de_2} (\alpha_2 + \beta_2)^3 \sigma^{k-1} + 3r_2(\alpha_2 + \beta_2)^2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma^{k-1} \right. \\
&\quad \left. + (k-1)r_2(\alpha_2 + \beta_2)^3 \sigma^{k-2} \frac{\partial \sigma}{\partial e_2} \right] \\
&= \sum_{k=2}^{N-1} p_1 p_2 r_1 \frac{dr_2}{de_2} (\alpha_2 + \beta_2)^3 \sigma^{k-1} + \sum_{k=2}^{N-1} 3p_1 p_2 r_1 r_2 (\alpha_2 + \beta_2)^2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma^{k-1} \\
&\quad + \sum_{k=2}^{N-1} (k-1)p_1 p_2 r_1 r_2 (\alpha_2 + \beta_2)^3 \sigma^{k-2} \frac{\partial \sigma}{\partial e_2} \\
&= \sum_{k=2}^{N-1} \frac{p_1^2 p_2^2 e_1}{(1-e_1)(1-e_2)^2} (\alpha_2 + \beta_2)^3 \sigma^{k-1} + \sum_{k=2}^{N-1} \frac{3p_1^2 p_2^2 e_1 e_2}{(1-e_1)(1-e_2)} (\alpha_2 + \beta_2)^2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma^{k-1} \\
&\quad + \sum_{k=2}^{N-1} \frac{(k-1)p_1^2 p_2^2 e_1 e_2}{(1-e_1)(1-e_2)} (\alpha_2 + \beta_2)^3 \sigma^{k-2} \frac{\partial \sigma}{\partial e_2}.
\end{aligned} \tag{2.19}$$

The first derivatives of D are as follows:

$$\begin{aligned}
\frac{\partial D}{\partial e_1} &= p_2 \left[\frac{dr_1}{de_1} \alpha_1 \beta_2 + r_1 \left(\frac{\partial \alpha_1}{\partial e_1} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_1} \right) \right] [r_2(\alpha_1 + \beta_1) + \alpha_2(p_1 + r_1)] \sigma^{N-1} \\
&\quad + p_2 r_1 \alpha_1 \beta_2 \left[r_2 \left(\frac{\partial \alpha_1}{\partial e_1} + \frac{\partial \beta_1}{\partial e_1} \right) + \frac{\partial \alpha_2}{\partial e_1} (p_1 + r_1) + \alpha_2 \frac{dr_1}{de_1} \right] \sigma^{N-1} \\
&\quad + (N-1)p_2 r_1 \alpha_1 \beta_2 [r_2(\alpha_1 + \beta_1) + \alpha_2(p_1 + r_1)] \sigma^{N-2} \frac{\partial \sigma}{\partial e_1} \\
&= p_2 \left[\frac{dr_1}{de_1} \alpha_1 \beta_2 + r_1 \left(\frac{\partial \alpha_1}{\partial e_1} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_1} \right) \right] [r_2(\alpha_1 + \beta_1) + \alpha_2(p_1 + r_1)] \sigma^{N-1} \\
&\quad + p_2 r_1 \alpha_1 \beta_2 \left[r_2 \left(\frac{\partial \alpha_1}{\partial e_1} + \frac{\partial \beta_1}{\partial e_1} \right) + \alpha_2 \frac{dr_1}{de_1} \right] \sigma^{N-1} \\
&\quad + (N-1)p_2 r_1 \alpha_1 \beta_2 [r_2(\alpha_1 + \beta_1) + \alpha_2(p_1 + r_1)] \sigma^{N-2} \frac{\partial \sigma}{\partial e_1} \\
&= \frac{p_1 p_2}{1 - e_1} \left[\frac{\alpha_1 \beta_2}{1 - e_1} + e_1 \left(\frac{\partial \alpha_1}{\partial e_1} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_1} \right) \right] \left[\frac{p_2 e_2}{1 - e_2} (\alpha_1 + \beta_1) + \frac{p_1 \alpha_2}{1 - e_1} \right] \sigma^{N-1} \\
&\quad + \frac{p_1 p_2 e_1 \alpha_1 \beta_2}{1 - e_1} \left[\frac{p_2 e_2}{1 - e_2} \left(\frac{\partial \alpha_1}{\partial e_1} + \frac{\partial \beta_1}{\partial e_1} \right) + \frac{p_1 \alpha_2}{(1 - e_1)^2} \right] \sigma^{N-1} \\
&\quad + \frac{(N-1)p_1 p_2 e_1 \alpha_1 \beta_2}{1 - e_1} \left[\frac{p_2 e_2}{1 - e_2} (\alpha_1 + \beta_1) + \frac{p_1 \alpha_2}{1 - e_1} \right] \sigma^{N-2} \frac{\partial \sigma}{\partial e_1}, \tag{2.20} \\
\frac{\partial D}{\partial e_2} &= p_2 r_1 \left(\frac{\partial \alpha_1}{\partial e_2} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_2} \right) [r_2(\alpha_1 + \beta_1) + \alpha_2(p_1 + r_1)] \sigma^{N-1} \\
&\quad + p_2 r_1 \alpha_1 \beta_2 \left[\frac{dr_2}{de_2} (\alpha_1 + \beta_1) + r_2 \left(\frac{\partial \alpha_1}{\partial e_2} + \frac{\partial \beta_1}{\partial e_2} \right) + \frac{\partial \alpha_2}{\partial e_2} (p_1 + r_1) \right] \sigma^{N-1} \\
&\quad + (N-1)p_2 r_1 \alpha_1 \beta_2 [r_2(\alpha_1 + \beta_1) + \alpha_2(p_1 + r_1)] \sigma^{N-2} \frac{\partial \sigma}{\partial e_2} \\
&= p_2 r_1 \alpha_1 \frac{\partial \beta_2}{\partial e_2} [r_2(\alpha_1 + \beta_1) + \alpha_2(p_1 + r_1)] \sigma^{N-1} \\
&\quad + p_2 r_1 \alpha_1 \beta_2 \left[\frac{dr_2}{de_2} (\alpha_1 + \beta_1) + r_2 \frac{\partial \beta_1}{\partial e_2} + \frac{\partial \alpha_2}{\partial e_2} (p_1 + r_1) \right] \sigma^{N-1} \\
&\quad + (N-1)p_2 r_1 \alpha_1 \beta_2 [r_2(\alpha_1 + \beta_1) + \alpha_2(p_1 + r_1)] \sigma^{N-2} \frac{\partial \sigma}{\partial e_2} \\
&= \frac{p_1 p_2 e_1 \alpha_1}{1 - e_1} \frac{\partial \beta_2}{\partial e_2} \left[\frac{p_2 e_2}{1 - e_2} (\alpha_1 + \beta_1) + \frac{p_1 \alpha_2}{1 - e_1} \right] \sigma^{N-1} \\
&\quad + \frac{p_1 p_2 e_1 \alpha_1 \beta_2}{1 - e_1} \left[\frac{p_2}{(1 - e_2)^2} (\alpha_1 + \beta_1) + \frac{p_2 e_2}{1 - e_2} \frac{\partial \beta_1}{\partial e_2} + \frac{p_1}{1 - e_1} \frac{\partial \alpha_2}{\partial e_2} \right] \sigma^{N-1} \\
&\quad + \frac{(N-1)p_1 p_2 e_1 \alpha_1 \beta_2}{1 - e_1} \left[\frac{p_2 e_2}{1 - e_2} (\alpha_1 + \beta_1) + \frac{p_1 \alpha_2}{1 - e_1} \right] \sigma^{N-2} \frac{\partial \sigma}{\partial e_2}.
\end{aligned}$$

The first derivatives of Q are as follows:

$$\begin{aligned}
\frac{\partial Q}{\partial e_1} &= \frac{p_1(p_2 + r_2) \left[(\frac{\partial \alpha_1}{\partial e_1} \alpha_2 + \alpha_1 \frac{\partial \alpha_2}{\partial e_1}) \beta_2^2 + 2\alpha_1 \alpha_2 \beta_2 \frac{\partial \beta_2}{\partial e_1} \right]}{A + B + C + D} - \frac{p_1 \alpha_1 \alpha_2 \beta_2^2 (p_2 + r_2) (\frac{\partial A}{\partial e_1} + \frac{\partial B}{\partial e_1} + \frac{\partial C}{\partial e_1} + \frac{\partial D}{\partial e_1})}{(A + B + C + D)^2} \\
&= \frac{p_1(p_2 + r_2) (\frac{\partial \alpha_1}{\partial e_1} \alpha_2 \beta_2^2 + 2\alpha_1 \alpha_2 \beta_2 \frac{\partial \beta_2}{\partial e_1})}{A + B + C + D} - \frac{p_1 \alpha_1 \alpha_2 \beta_2^2 (p_2 + r_2) (\frac{\partial A}{\partial e_1} + \frac{\partial B}{\partial e_1} + \frac{\partial C}{\partial e_1} + \frac{\partial D}{\partial e_1})}{(A + B + C + D)^2} \\
&= \frac{p_1 p_2 \alpha_2 \beta_2 (\frac{\partial \alpha_1}{\partial e_1} \beta_2 + 2\alpha_1 \frac{\partial \beta_2}{\partial e_1})}{(1 - e_2)(A + B + C + D)} - \frac{p_1 p_2 \alpha_1 \alpha_2 \beta_2^2 (\frac{\partial A}{\partial e_1} + \frac{\partial B}{\partial e_1} + \frac{\partial C}{\partial e_1} + \frac{\partial D}{\partial e_1})}{(1 - e_2)(A + B + C + D)^2}, \\
\frac{\partial Q}{\partial e_2} &= \frac{p_1 \left[(\frac{\partial \alpha_1}{\partial e_2} \alpha_2 + \alpha_1 \frac{\partial \alpha_2}{\partial e_2}) \beta_2^2 + 2\alpha_1 \alpha_2 \beta_2 \frac{\partial \beta_2}{\partial e_2} \right] (p_2 + r_2) + p_1 \alpha_1 \alpha_2 \beta_2^2 \frac{dr_2}{de_2}}{A + B + C + D} \\
&\quad - \frac{p_1 \alpha_1 \alpha_2 \beta_2^2 (p_2 + r_2) (\frac{\partial A}{\partial e_2} + \frac{\partial B}{\partial e_2} + \frac{\partial C}{\partial e_2} + \frac{\partial D}{\partial e_2})}{(A + B + C + D)^2} \\
&= \frac{p_1 (\alpha_1 \frac{\partial \alpha_2}{\partial e_2} \beta_2^2 + 2\alpha_1 \alpha_2 \beta_2 \frac{\partial \beta_2}{\partial e_2}) (p_2 + r_2) + p_1 \alpha_1 \alpha_2 \beta_2^2 \frac{dr_2}{de_2}}{A + B + C + D} - \frac{p_1 \alpha_1 \alpha_2 \beta_2^2 (p_2 + r_2) (\frac{\partial A}{\partial e_2} + \frac{\partial B}{\partial e_2} + \frac{\partial C}{\partial e_2} + \frac{\partial D}{\partial e_2})}{(A + B + C + D)^2} \\
&= \frac{p_1 p_2 \alpha_1 \beta_2 \left[(1 - e_2) (\frac{\partial \alpha_2}{\partial e_2} \beta_2 + 2\alpha_2 \frac{\partial \beta_2}{\partial e_2}) + \alpha_2 \beta_2 \right]}{(1 - e_2)^2 (A + B + C + D)} - \frac{p_1 p_2 \alpha_1 \alpha_2 \beta_2^2 (\frac{\partial A}{\partial e_2} + \frac{\partial B}{\partial e_2} + \frac{\partial C}{\partial e_2} + \frac{\partial D}{\partial e_2})}{(1 - e_2)(A + B + C + D)^2}.
\end{aligned} \tag{2.21}$$

2.3 Second Derivatives for $N > 1$

In the following, the second partial derivatives of α_1 , α_2 , β_1 , β_2 , σ , A , B , C , D , and Q with respect to e_1 and e_2 are derived.

The second derivatives of α_1 and α_2 are as follows:

$$\begin{aligned}
\frac{\partial^2 \alpha_1}{\partial e_1^2} &= -\frac{2p_1 p_2}{(1 - e_1)^3}, \\
\frac{\partial^2 \alpha_1}{\partial e_1 \partial e_2} &= 0, \\
\frac{\partial^2 \alpha_1}{\partial e_2^2} &= 0, \\
\frac{\partial^2 \alpha_2}{\partial e_1^2} &= 0, \\
\frac{\partial^2 \alpha_2}{\partial e_1 \partial e_2} &= 0, \\
\frac{\partial^2 \alpha_2}{\partial e_2^2} &= -\frac{2p_1 p_2}{(1 - e_2)^3}.
\end{aligned} \tag{2.22}$$

The second derivatives of β_1 and β_2 are as follows:

$$\begin{aligned}
\frac{\partial^2 \beta_1}{\partial e_1^2} &= \frac{2p_1}{(1-e_1)^3} \left(1 - \frac{p_2 e_2}{1-e_2}\right), \\
\frac{\partial^2 \beta_1}{\partial e_1 \partial e_2} &= -\frac{p_1 p_2}{(1-e_1)^2 (1-e_2)^2}, \\
\frac{\partial^2 \beta_1}{\partial e_2^2} &= \frac{2p_2}{(1-e_2)^3} \left(1 - \frac{p_1}{1-e_1}\right), \\
\frac{\partial^2 \beta_2}{\partial e_1^2} &= \frac{2p_1}{(1-e_1)^3} \left(1 - \frac{p_2}{1-e_2}\right), \\
\frac{\partial^2 \beta_2}{\partial e_1 \partial e_2} &= -\frac{p_1 p_2}{(1-e_1)^2 (1-e_2)^2}, \\
\frac{\partial^2 \beta_2}{\partial e_2^2} &= \frac{2p_2}{(1-e_2)^3} \left(1 - \frac{p_1 e_1}{1-e_1}\right).
\end{aligned} \tag{2.23}$$

The second derivatives of σ are as follows:

The second derivatives of A are as follows:

$$\begin{aligned}
\frac{\partial^2 A}{\partial e_1^2} &= \frac{p_1 p_2 e_2}{1 - e_2} \frac{\partial \alpha_2}{\partial e_1} \left[\frac{\partial \alpha_1}{\partial e_1} \beta_2 (p_2 + \beta_2) + \alpha_1 \frac{\partial \beta_2}{\partial e_1} (p_2 + 2\beta_2) \right] \\
&\quad + \frac{p_1 p_2 e_2}{1 - e_2} \alpha_2 \left[\frac{\partial^2 \alpha_1}{\partial e_1^2} \beta_2 (p_2 + \beta_2) + \frac{\partial \alpha_1}{\partial e_1} \frac{\partial \beta_2}{\partial e_1} (p_2 + \beta_2) + \frac{\partial \alpha_1}{\partial e_1} \beta_2 \frac{\partial \beta_2}{\partial e_1} \right. \\
&\quad \left. + \frac{\partial \alpha_1}{\partial e_1} \frac{\partial \beta_2}{\partial e_1} (p_2 + 2\beta_2) + \alpha_1 \frac{\partial^2 \beta_2}{\partial e_1^2} (p_2 + 2\beta_2) + 2\alpha_1 \frac{\partial \beta_2}{\partial e_1} \frac{\partial \beta_2}{\partial e_1} \right] \\
&= \frac{p_1 p_2 e_2}{1 - e_2} \alpha_2 \left[\frac{\partial^2 \alpha_1}{\partial e_1^2} \beta_2 (p_2 + \beta_2) + \left(2 \frac{\partial \alpha_1}{\partial e_1} \frac{\partial \beta_2}{\partial e_1} + \alpha_1 \frac{\partial^2 \beta_2}{\partial e_1^2} \right) (p_2 + 2\beta_2) + 2\alpha_1 \left(\frac{\partial \beta_2}{\partial e_1} \right)^2 \right], \\
\frac{\partial^2 A}{\partial e_1 \partial e_2} &= \left[\frac{p_1 p_2}{(1 - e_2)^2} \alpha_2 + \frac{p_1 p_2 e_2}{1 - e_2} \frac{\partial \alpha_2}{\partial e_2} \right] \left[\frac{\partial \alpha_1}{\partial e_1} \beta_2 (p_2 + \beta_2) + \alpha_1 \frac{\partial \beta_2}{\partial e_1} (p_2 + 2\beta_2) \right] \\
&\quad + \frac{p_1 p_2 e_2}{1 - e_2} \alpha_2 \left[\frac{\partial^2 \alpha_1}{\partial e_1 \partial e_2} \beta_2 (p_2 + \beta_2) + \frac{\partial \alpha_1}{\partial e_1} \frac{\partial \beta_2}{\partial e_2} (p_2 + \beta_2) + \frac{\partial \alpha_1}{\partial e_1} \beta_2 \frac{\partial \beta_2}{\partial e_2} \right. \\
&\quad \left. + \frac{\partial \alpha_1}{\partial e_2} \frac{\partial \beta_2}{\partial e_1} (p_2 + 2\beta_2) + \alpha_1 \frac{\partial^2 \beta_2}{\partial e_1 \partial e_2} (p_2 + 2\beta_2) + 2\alpha_1 \frac{\partial \beta_2}{\partial e_1} \frac{\partial \beta_2}{\partial e_2} \right] \\
&= \frac{p_1 p_2}{(1 - e_2)^2} \left[\alpha_2 + e_2 (1 - e_2) \frac{\partial \alpha_2}{\partial e_2} \right] \left[\frac{\partial \alpha_1}{\partial e_1} \beta_2 (p_2 + \beta_2) + \alpha_1 \frac{\partial \beta_2}{\partial e_1} (p_2 + 2\beta_2) \right] \\
&\quad + \frac{p_1 p_2 e_2}{1 - e_2} \alpha_2 \left[\left(\frac{\partial \alpha_1}{\partial e_1} \frac{\partial \beta_2}{\partial e_2} + \alpha_1 \frac{\partial^2 \beta_2}{\partial e_1 \partial e_2} \right) (p_2 + 2\beta_2) + 2\alpha_1 \frac{\partial \beta_2}{\partial e_1} \frac{\partial \beta_2}{\partial e_2} \right], \tag{2.25} \\
\frac{\partial^2 A}{\partial e_2^2} &= \left[\frac{p_1 p_2}{(1 - e_2)^2} \alpha_1 + \frac{p_1 p_2 e_2}{1 - e_2} \frac{\partial \alpha_1}{\partial e_2} \right] \left[\frac{\partial \alpha_2}{\partial e_2} \beta_2 (p_2 + \beta_2) + \alpha_2 \frac{\partial \beta_2}{\partial e_2} (p_2 + 2\beta_2) \right] \\
&\quad + \frac{p_1 p_2 e_2}{1 - e_2} \alpha_1 \left[\frac{\partial^2 \alpha_2}{\partial e_2^2} \beta_2 (p_2 + \beta_2) + \frac{\partial \alpha_2}{\partial e_2} \frac{\partial \beta_2}{\partial e_2} (p_2 + \beta_2) + \frac{\partial \alpha_2}{\partial e_2} \beta_2 \frac{\partial \beta_2}{\partial e_2} \right. \\
&\quad \left. + \frac{\partial \alpha_2}{\partial e_2} \frac{\partial \beta_2}{\partial e_2} (p_2 + 2\beta_2) + \alpha_2 \frac{\partial^2 \beta_2}{\partial e_2^2} (p_2 + 2\beta_2) + 2\alpha_2 \frac{\partial \beta_2}{\partial e_2} \frac{\partial \beta_2}{\partial e_2} \right] \\
&\quad + \frac{2p_1 p_2}{(1 - e_2)^3} \alpha_1 \alpha_2 \beta_2 (p_2 + \beta_2) + \frac{p_1 p_2}{(1 - e_2)^2} \left[\left(\frac{\partial \alpha_1}{\partial e_2} \alpha_2 + \alpha_1 \frac{\partial \alpha_2}{\partial e_2} \right) \beta_2 (p_2 + \beta_2) \right. \\
&\quad \left. + \alpha_1 \alpha_2 \frac{\partial \beta_2}{\partial e_2} (p_2 + \beta_2) + \alpha_1 \alpha_2 \beta_2 \frac{\partial \beta_2}{\partial e_2} \right] \\
&= \frac{2p_1 p_2 \alpha_1}{(1 - e_2)^2} \left[\frac{\partial \alpha_2}{\partial e_2} \beta_2 (p_2 + \beta_2) + \alpha_2 \frac{\partial \beta_2}{\partial e_2} (p_2 + 2\beta_2) \right] + \frac{p_1 p_2 e_2}{1 - e_2} \alpha_1 \left[\frac{\partial^2 \alpha_2}{\partial e_2^2} \beta_2 (p_2 + \beta_2) \right. \\
&\quad \left. + \left(2 \frac{\partial \alpha_2}{\partial e_2} \frac{\partial \beta_2}{\partial e_2} + \alpha_2 \frac{\partial^2 \beta_2}{\partial e_2^2} \right) (p_2 + 2\beta_2) + 2\alpha_2 \left(\frac{\partial \beta_2}{\partial e_2} \right)^2 \right] + \frac{2p_1 p_2}{(1 - e_2)^3} \alpha_1 \alpha_2 \beta_2 (p_2 + \beta_2).
\end{aligned}$$

The second derivatives of B are as follows:

$$\begin{aligned}
\frac{\partial^2 B}{\partial e_2^2} &= \frac{p_1^2 p_2 e_1}{1 - e_1} \left[\frac{2\alpha_2}{(1 - e_2)^3} + \frac{1}{(1 - e_2)^2} \frac{\partial \alpha_2}{\partial e_2} \right] [\beta_2^2 + p_2(\alpha_1 + \beta_1)(\alpha_2 + 2\beta_2)] \\
&\quad + \frac{p_1^2 p_2 e_1 \alpha_2}{(1 - e_1)(1 - e_2)^2} \left[2\beta_2 \frac{\partial \beta_2}{\partial e_2} + p_2 \left(\frac{\partial \alpha_1}{\partial e_2} + \frac{\partial \beta_1}{\partial e_2} \right) (\alpha_2 + 2\beta_2) + p_2(\alpha_1 + \beta_1) \left(\frac{\partial \alpha_2}{\partial e_2} + 2 \frac{\partial \beta_2}{\partial e_2} \right) \right] \\
&\quad + \frac{p_1^2 p_2 e_1}{1 - e_1} \left[\frac{1}{(1 - e_2)^2} \frac{\partial \alpha_2}{\partial e_2} + \frac{e_2}{1 - e_2} \frac{\partial^2 \alpha_2}{\partial e_2^2} \right] [\beta_2^2 + 2p_2(\alpha_1 + \beta_1)(\alpha_2 + \beta_2)] \\
&\quad + \frac{2p_1^2 p_2 e_1 e_2}{(1 - e_1)(1 - e_2)} \frac{\partial \alpha_2}{\partial e_2} \left[\beta_2 \frac{\partial \beta_2}{\partial e_2} + p_2 \left(\frac{\partial \alpha_1}{\partial e_2} + \frac{\partial \beta_1}{\partial e_2} \right) (\alpha_2 + \beta_2) + p_2(\alpha_1 + \beta_1) \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \right] \\
&\quad + \frac{p_1^2 p_2 e_1}{1 - e_1} \left[\frac{\alpha_2}{(1 - e_2)^2} + \frac{e_2}{1 - e_2} \frac{\partial \alpha_2}{\partial e_2} \right] \left\{ 2[p_2(\alpha_1 + \beta_1) + \beta_2] \frac{\partial \beta_2}{\partial e_2} + p_2 \frac{\partial \beta_1}{\partial e_2} (\alpha_2 + 2\beta_2) \right\} \\
&\quad + \frac{p_1^2 p_2 e_1 e_2 \alpha_2}{(1 - e_1)(1 - e_2)} \left\{ 2 \left[p_2 \left(\frac{\partial \alpha_1}{\partial e_2} + \frac{\partial \beta_1}{\partial e_2} \right) + \frac{\partial \beta_2}{\partial e_2} \right] \frac{\partial \beta_2}{\partial e_2} + 2[p_2(\alpha_1 + \beta_1) + \beta_2] \frac{\partial^2 \beta_2}{\partial e_2^2} \right. \\
&\quad \left. + p_2 \frac{\partial^2 \beta_1}{\partial e_2^2} (\alpha_2 + 2\beta_2) + p_2 \frac{\partial \beta_1}{\partial e_2} \left(\frac{\partial \alpha_2}{\partial e_2} + 2 \frac{\partial \beta_2}{\partial e_2} \right) \right\} \\
&= \frac{p_1^2 p_2 e_1}{1 - e_1} \left[\frac{2\alpha_2}{(1 - e_2)^3} + \frac{1}{(1 - e_2)^2} \frac{\partial \alpha_2}{\partial e_2} \right] [\beta_2^2 + p_2(\alpha_1 + \beta_1)(\alpha_2 + 2\beta_2)] \\
&\quad + \frac{p_1^2 p_2 e_1 \alpha_2}{(1 - e_1)(1 - e_2)^2} \left[2\beta_2 \frac{\partial \beta_2}{\partial e_2} + p_2 \frac{\partial \beta_1}{\partial e_2} (\alpha_2 + 2\beta_2) + p_2(\alpha_1 + \beta_1) \left(\frac{\partial \alpha_2}{\partial e_2} + 2 \frac{\partial \beta_2}{\partial e_2} \right) \right] \\
&\quad + \frac{p_1^2 p_2 e_1}{1 - e_1} \left[\frac{1}{(1 - e_2)^2} \frac{\partial \alpha_2}{\partial e_2} + \frac{e_2}{1 - e_2} \frac{\partial^2 \alpha_2}{\partial e_2^2} \right] [\beta_2^2 + 2p_2(\alpha_1 + \beta_1)(\alpha_2 + \beta_2)] \\
&\quad + \frac{2p_1^2 p_2 e_1 e_2}{(1 - e_1)(1 - e_2)} \frac{\partial \alpha_2}{\partial e_2} \left[\beta_2 \frac{\partial \beta_2}{\partial e_2} + p_2 \frac{\partial \beta_1}{\partial e_2} (\alpha_2 + \beta_2) + p_2(\alpha_1 + \beta_1) \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \right] \\
&\quad + \frac{p_1^2 p_2 e_1}{1 - e_1} \left[\frac{\alpha_2}{(1 - e_2)^2} + \frac{e_2}{1 - e_2} \frac{\partial \alpha_2}{\partial e_2} \right] \left\{ 2[p_2(\alpha_1 + \beta_1) + \beta_2] \frac{\partial \beta_2}{\partial e_2} + p_2 \frac{\partial \beta_1}{\partial e_2} (\alpha_2 + 2\beta_2) \right\} \\
&\quad + \frac{p_1^2 p_2 e_1 e_2 \alpha_2}{(1 - e_1)(1 - e_2)} \left\{ 2 \left(p_2 \frac{\partial \beta_1}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \frac{\partial \beta_2}{\partial e_2} + 2[p_2(\alpha_1 + \beta_1) + \beta_2] \frac{\partial^2 \beta_2}{\partial e_2^2} \right. \\
&\quad \left. + p_2 \frac{\partial^2 \beta_1}{\partial e_2^2} (\alpha_2 + 2\beta_2) + p_2 \frac{\partial \beta_1}{\partial e_2} \left(\frac{\partial \alpha_2}{\partial e_2} + 2 \frac{\partial \beta_2}{\partial e_2} \right) \right\}.
\end{aligned} \tag{2.27}$$

The second derivatives of C are as follows:

$$\begin{aligned}
\frac{\partial^2 C}{\partial e_1^2} &= \sum_{k=2}^{N-1} \frac{p_1^2 p_2^2 e_2}{1 - e_2} \left\{ \frac{2}{(1 - e_1)^3} (\alpha_2 + \beta_2)^3 \sigma^{k-1} \right. \\
&\quad + \frac{1}{(1 - e_1)^2} \left[3(\alpha_2 + \beta_2)^2 \left(\frac{\partial \alpha_2}{\partial e_1} + \frac{\partial \beta_2}{\partial e_1} \right) \sigma^{k-1} + (\alpha_2 + \beta_2)^3 (k-1) \sigma^{k-2} \frac{\partial \sigma}{\partial e_1} \right] \left. \right\} \\
&\quad + \sum_{k=2}^{N-1} \frac{3p_1^2 p_2^2 e_2}{1 - e_2} \left\{ \frac{1}{(1 - e_1)^2} (\alpha_2 + \beta_2)^2 \frac{\partial \beta_2}{\partial e_1} \sigma^{k-1} + \frac{e_1}{1 - e_1} \left[2(\alpha_2 + \beta_2) \left(\frac{\partial \alpha_2}{\partial e_1} + \frac{\partial \beta_2}{\partial e_1} \right) \frac{\partial \beta_2}{\partial e_1} \sigma^{k-1} \right. \right. \\
&\quad \left. \left. + (\alpha_2 + \beta_2)^2 \frac{\partial^2 \beta_2}{\partial e_1^2} \sigma^{k-1} + (\alpha_2 + \beta_2)^2 \frac{\partial \beta_2}{\partial e_1} (k-1) \sigma^{k-2} \frac{\partial \sigma}{\partial e_1} \right] \right\} \\
&\quad + \sum_{k=2}^{N-1} \frac{(k-1)p_1^2 p_2^2 e_2}{1 - e_2} \left\{ \frac{1}{(1 - e_1)^2} (\alpha_2 + \beta_2)^3 \sigma^{k-2} \frac{\partial \sigma}{\partial e_1} + \frac{e_1}{1 - e_1} \right. \\
&\quad \cdot \left. \left[3(\alpha_2 + \beta_2)^2 \left(\frac{\partial \alpha_2}{\partial e_1} + \frac{\partial \beta_2}{\partial e_1} \right) \sigma^{k-2} \frac{\partial \sigma}{\partial e_1} + (\alpha_2 + \beta_2)^3 (k-2) \sigma^{k-3} \left(\frac{\partial \sigma}{\partial e_1} \right)^2 + (\alpha_2 + \beta_2)^3 \sigma^{k-2} \frac{\partial^2 \sigma}{\partial e_1^2} \right] \right\} \\
&= \sum_{k=2}^{N-1} \frac{p_1^2 p_2^2 e_2}{(1 - e_1)^2 (1 - e_2)} (\alpha_2 + \beta_2)^2 \sigma^{k-2} \left[\frac{2}{1 - e_1} (\alpha_2 + \beta_2) \sigma + 3 \frac{\partial \beta_2}{\partial e_1} \sigma + (k-1)(\alpha_2 + \beta_2) \frac{\partial \sigma}{\partial e_1} \right] \\
&\quad + \sum_{k=2}^{N-1} \frac{3p_1^2 p_2^2 e_2}{(1 - e_1)(1 - e_2)} (\alpha_2 + \beta_2) \sigma^{k-2} \left\{ \frac{1}{1 - e_1} (\alpha_2 + \beta_2) \frac{\partial \beta_2}{\partial e_1} \sigma + 2e_1 \left(\frac{\partial \beta_2}{\partial e_1} \right)^2 \sigma \right. \\
&\quad \left. + e_1 (\alpha_2 + \beta_2) \left[\frac{\partial^2 \beta_2}{\partial e_1^2} \sigma + (k-1) \frac{\partial \beta_2}{\partial e_1} \frac{\partial \sigma}{\partial e_1} \right] \right\} \\
&\quad + \sum_{k=2}^{N-1} \frac{(k-1)p_1^2 p_2^2 e_2}{(1 - e_1)(1 - e_2)} (\alpha_2 + \beta_2)^2 \sigma^{k-3} \left\{ \frac{1}{1 - e_1} (\alpha_2 + \beta_2) \sigma \frac{\partial \sigma}{\partial e_1} + 3e_1 \frac{\partial \beta_2}{\partial e_1} \sigma \frac{\partial \sigma}{\partial e_1} \right. \\
&\quad \left. + e_1 (\alpha_2 + \beta_2) \left[(k-2) \left(\frac{\partial \sigma}{\partial e_1} \right)^2 + \sigma \frac{\partial^2 \sigma}{\partial e_1^2} \right] \right\}, \tag{2.28}
\end{aligned}$$

$$\begin{aligned}
\frac{\partial^2 C}{\partial e_1 \partial e_2} &= \sum_{k=2}^{N-1} \frac{p_1^2 p_2^2}{(1-e_1)^2} \left\{ \frac{1}{(1-e_2)^2} (\alpha_2 + \beta_2)^3 \sigma^{k-1} \right. \\
&\quad + \frac{e_2}{1-e_2} \left[3(\alpha_2 + \beta_2)^2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma^{k-1} + (\alpha_2 + \beta_2)^3 (k-1) \sigma^{k-2} \frac{\partial \sigma}{\partial e_2} \right] \left. \right\} \\
&\quad + \sum_{k=2}^{N-1} \frac{3p_1^2 p_2^2 e_1}{1-e_1} \left\{ \frac{1}{(1-e_2)^2} (\alpha_2 + \beta_2)^2 \frac{\partial \beta_2}{\partial e_1} \sigma^{k-1} + \frac{e_2}{1-e_2} \left[2(\alpha_2 + \beta_2) \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \frac{\partial \beta_2}{\partial e_1} \sigma^{k-1} \right. \right. \\
&\quad \left. \left. + (\alpha_2 + \beta_2)^2 \frac{\partial^2 \beta_2}{\partial e_1 \partial e_2} \sigma^{k-1} + (\alpha_2 + \beta_2)^2 \frac{\partial \beta_2}{\partial e_1} (k-1) \sigma^{k-2} \frac{\partial \sigma}{\partial e_2} \right] \right\} \\
&\quad + \sum_{k=2}^{N-1} \frac{(k-1)p_1^2 p_2^2 e_1}{1-e_1} \left\{ \frac{1}{(1-e_2)^2} (\alpha_2 + \beta_2)^3 \sigma^{k-2} \frac{\partial \sigma}{\partial e_1} + \frac{e_2}{1-e_2} \left[3(\alpha_2 + \beta_2)^2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma^{k-2} \frac{\partial \sigma}{\partial e_1} \right. \right. \\
&\quad \left. \left. + (\alpha_2 + \beta_2)^3 (k-2) \sigma^{k-3} \frac{\partial \sigma}{\partial e_2} \frac{\partial \sigma}{\partial e_1} + (\alpha_2 + \beta_2)^3 \sigma^{k-2} \frac{\partial^2 \sigma}{\partial e_1 \partial e_2} \right] \right\} \\
&= \sum_{k=2}^{N-1} \frac{p_1^2 p_2^2}{(1-e_1)^2 (1-e_2)} (\alpha_2 + \beta_2)^2 \sigma^{k-2} \left[\frac{1}{1-e_2} (\alpha_2 + \beta_2) \sigma \right. \\
&\quad + 3e_2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma + (k-1)e_2 (\alpha_2 + \beta_2) \frac{\partial \sigma}{\partial e_2} \left. \right] \\
&\quad + \sum_{k=2}^{N-1} \frac{3p_1^2 p_2^2 e_1}{(1-e_1)(1-e_2)} (\alpha_2 + \beta_2) \sigma^{k-2} \left\{ \frac{1}{1-e_2} (\alpha_2 + \beta_2) \frac{\partial \beta_2}{\partial e_1} \sigma + 2e_2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \frac{\partial \beta_2}{\partial e_1} \sigma \right. \\
&\quad \left. + e_2 (\alpha_2 + \beta_2) \left[\frac{\partial^2 \beta_2}{\partial e_1 \partial e_2} \sigma + (k-1) \frac{\partial \beta_2}{\partial e_1} \frac{\partial \sigma}{\partial e_2} \right] \right\} \\
&\quad + \sum_{k=2}^{N-1} \frac{(k-1)p_1^2 p_2^2 e_1}{(1-e_1)(1-e_2)} (\alpha_2 + \beta_2)^2 \sigma^{k-3} \left\{ \frac{1}{1-e_2} (\alpha_2 + \beta_2) \sigma \frac{\partial \sigma}{\partial e_1} + 3e_2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma \frac{\partial \sigma}{\partial e_1} \right. \\
&\quad \left. + e_2 (\alpha_2 + \beta_2) \left[(k-2) \frac{\partial \sigma}{\partial e_1} \frac{\partial \sigma}{\partial e_2} + \sigma \frac{\partial^2 \sigma}{\partial e_1 \partial e_2} \right] \right\}, \tag{2.29}
\end{aligned}$$

$$\begin{aligned}
\frac{\partial^2 C}{\partial e_2^2} &= \sum_{k=2}^{N-1} \frac{p_1^2 p_2^2 e_1}{1 - e_1} \left\{ \frac{2}{(1 - e_2)^3} (\alpha_2 + \beta_2)^3 \sigma^{k-1} \right. \\
&\quad + \frac{1}{(1 - e_2)^2} \left[3(\alpha_2 + \beta_2)^2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma^{k-1} + (\alpha_2 + \beta_2)^3 (k-1) \sigma^{k-2} \frac{\partial \sigma}{\partial e_2} \right] \left. \right\} \\
&\quad + \sum_{k=2}^{N-1} \frac{3p_1^2 p_2^2 e_1}{1 - e_1} \left\{ \frac{1}{(1 - e_2)^2} (\alpha_2 + \beta_2)^2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma^{k-1} + \frac{e_2}{1 - e_2} \left[2(\alpha_2 + \beta_2) \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right)^2 \sigma^{k-1} \right. \right. \\
&\quad + (\alpha_2 + \beta_2)^2 \left(\frac{\partial^2 \alpha_2}{\partial e_2^2} + \frac{\partial^2 \beta_2}{\partial e_2^2} \right) \sigma^{k-1} + (\alpha_2 + \beta_2)^2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) (k-1) \sigma^{k-2} \frac{\partial \sigma}{\partial e_2} \left. \right] \left. \right\} \\
&\quad + \sum_{k=2}^{N-1} \frac{(k-1)p_1^2 p_2^2 e_1}{1 - e_1} \left\{ \frac{1}{(1 - e_2)^2} (\alpha_2 + \beta_2)^3 \sigma^{k-2} \frac{\partial \sigma}{\partial e_2} + \frac{e_2}{1 - e_2} \left[3(\alpha_2 + \beta_2)^2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma^{k-2} \frac{\partial \sigma}{\partial e_2} \right. \right. \\
&\quad + (\alpha_2 + \beta_2)^3 (k-2) \sigma^{k-3} \left(\frac{\partial \sigma}{\partial e_2} \right)^2 + (\alpha_2 + \beta_2)^3 \sigma^{k-2} \frac{\partial^2 \sigma}{\partial e_2^2} \left. \right] \left. \right\} \\
&= \sum_{k=2}^{N-1} \frac{p_1^2 p_2^2 e_1}{(1 - e_1)(1 - e_2)^2} (\alpha_2 + \beta_2)^2 \sigma^{k-2} \left[\frac{2(\alpha_2 + \beta_2)\sigma}{1 - e_2} + 3 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma + (k-1)(\alpha_2 + \beta_2) \frac{\partial \sigma}{\partial e_2} \right] \\
&\quad + \sum_{k=2}^{N-1} \frac{3p_1^2 p_2^2 e_1}{(1 - e_1)(1 - e_2)} (\alpha_2 + \beta_2) \sigma^{k-2} \left\{ \frac{1}{1 - e_2} (\alpha_2 + \beta_2) \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma \right. \\
&\quad + 2e_2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right)^2 \sigma + e_2 (\alpha_2 + \beta_2) \left[\left(\frac{\partial^2 \alpha_2}{\partial e_2^2} + \frac{\partial^2 \beta_2}{\partial e_2^2} \right) \sigma + (k-1) \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \frac{\partial \sigma}{\partial e_2} \right] \left. \right\} \\
&\quad + \sum_{k=2}^{N-1} \frac{(k-1)p_1^2 p_2^2 e_1}{(1 - e_1)(1 - e_2)} (\alpha_2 + \beta_2)^2 \sigma^{k-3} \left\{ \frac{1}{1 - e_2} (\alpha_2 + \beta_2) \sigma \frac{\partial \sigma}{\partial e_2} \right. \\
&\quad + 3e_2 \left(\frac{\partial \alpha_2}{\partial e_2} + \frac{\partial \beta_2}{\partial e_2} \right) \sigma \frac{\partial \sigma}{\partial e_2} + e_2 (\alpha_2 + \beta_2) \left[(k-2) \left(\frac{\partial \sigma}{\partial e_2} \right)^2 + \sigma \frac{\partial^2 \sigma}{\partial e_2^2} \right] \left. \right\}. \tag{2.30}
\end{aligned}$$

The second derivatives of D are as follows:

$$\begin{aligned}
\frac{\partial^2 D}{\partial e_1 \partial e_2} = & \frac{p_1 p_2}{1 - e_1} \left[\frac{1}{1 - e_1} \left(\frac{\partial \alpha_1}{\partial e_2} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_2} \right) + e_1 \left(\frac{\partial^2 \alpha_1}{\partial e_1 \partial e_2} \beta_2 + \frac{\partial \alpha_1}{\partial e_1} \frac{\partial \beta_2}{\partial e_2} + \frac{\partial \alpha_1}{\partial e_2} \frac{\partial \beta_2}{\partial e_1} + \alpha_1 \frac{\partial^2 \beta_2}{\partial e_1 \partial e_2} \right) \right] \\
& \cdot \left[\frac{p_2 e_2}{1 - e_2} (\alpha_1 + \beta_1) + \frac{p_1 \alpha_2}{1 - e_1} \right] \sigma^{N-1} + \frac{p_1 p_2}{1 - e_1} \left[\frac{\alpha_1 \beta_2}{1 - e_1} + e_1 \left(\frac{\partial \alpha_1}{\partial e_1} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_1} \right) \right] \\
& \cdot \left[\frac{p_2}{(1 - e_2)^2} (\alpha_1 + \beta_1) + \frac{p_2 e_2}{1 - e_2} \left(\frac{\partial \alpha_1}{\partial e_2} + \frac{\partial \beta_1}{\partial e_2} \right) + \frac{p_1}{1 - e_1} \frac{\partial \alpha_2}{\partial e_2} \right] \sigma^{N-1} \\
& + \frac{p_1 p_2}{1 - e_1} \left[\frac{\alpha_1 \beta_2}{1 - e_1} + e_1 \left(\frac{\partial \alpha_1}{\partial e_1} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_1} \right) \right] \left[\frac{p_2 e_2}{1 - e_2} (\alpha_1 + \beta_1) + \frac{p_1 \alpha_2}{1 - e_1} \right] (N-1) \sigma^{N-2} \frac{\partial \sigma}{\partial e_2} \\
& + \frac{p_1 p_2 e_1}{1 - e_1} \left[\left(\frac{\partial \alpha_1}{\partial e_2} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_2} \right) \sigma^{N-1} + \alpha_1 \beta_2 (N-1) \sigma^{N-2} \frac{\partial \sigma}{\partial e_2} \right] \\
& \cdot \left[\frac{p_2 e_2}{1 - e_2} \left(\frac{\partial \alpha_1}{\partial e_1} + \frac{\partial \beta_1}{\partial e_1} \right) + \frac{p_1 \alpha_2}{(1 - e_1)^2} \right] \\
& + \frac{p_1 p_2 e_1 \alpha_1 \beta_2}{1 - e_1} \sigma^{N-1} \left[\frac{p_2}{(1 - e_2)^2} \left(\frac{\partial \alpha_1}{\partial e_1} + \frac{\partial \beta_1}{\partial e_1} \right) + \frac{p_2 e_2}{1 - e_2} \left(\frac{\partial^2 \alpha_1}{\partial e_1 \partial e_2} + \frac{\partial^2 \beta_1}{\partial e_1 \partial e_2} \right) + \frac{p_1}{(1 - e_1)^2} \frac{\partial \alpha_2}{\partial e_2} \right] \\
& + \frac{(N-1)p_1 p_2 e_1}{1 - e_1} \left\{ \left(\frac{\partial \alpha_1}{\partial e_2} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_2} \right) \sigma^{N-2} \frac{\partial \sigma}{\partial e_1} \right. \\
& \quad \left. + \alpha_1 \beta_2 \left[(N-2) \sigma^{N-3} \frac{\partial \sigma}{\partial e_2} \frac{\partial \sigma}{\partial e_1} + \sigma^{N-2} \frac{\partial^2 \sigma}{\partial e_1 \partial e_2} \right] \right\} \left[\frac{p_2 e_2}{1 - e_2} (\alpha_1 + \beta_1) + \frac{p_1 \alpha_2}{1 - e_1} \right] \\
& + \frac{(N-1)p_1 p_2 e_1 \alpha_1 \beta_2}{1 - e_1} \sigma^{N-2} \frac{\partial \sigma}{\partial e_1} \left[\frac{p_2}{(1 - e_2)^2} (\alpha_1 + \beta_1) + \frac{p_2 e_2}{1 - e_2} \left(\frac{\partial \alpha_1}{\partial e_2} + \frac{\partial \beta_1}{\partial e_2} \right) + \frac{p_1}{1 - e_1} \frac{\partial \alpha_2}{\partial e_2} \right] \\
= & \frac{p_1 p_2}{1 - e_1} \sigma^{N-1} \left[\frac{\alpha_1}{1 - e_1} \frac{\partial \beta_2}{\partial e_2} + e_1 \left(\frac{\partial \alpha_1}{\partial e_1} \frac{\partial \beta_2}{\partial e_2} + \alpha_1 \frac{\partial^2 \beta_2}{\partial e_1 \partial e_2} \right) \right] \left[\frac{p_2 e_2}{1 - e_2} (\alpha_1 + \beta_1) + \frac{p_1 \alpha_2}{1 - e_1} \right] \\
& + \frac{p_1 p_2}{1 - e_1} \sigma^{N-1} \left[\frac{\alpha_1 \beta_2}{1 - e_1} + e_1 \left(\frac{\partial \alpha_1}{\partial e_1} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_1} \right) \right] \left[\frac{p_2 (\alpha_1 + \beta_1)}{(1 - e_2)^2} + \frac{p_2 e_2}{1 - e_2} \frac{\partial \beta_1}{\partial e_2} + \frac{p_1}{1 - e_1} \frac{\partial \alpha_2}{\partial e_2} \right] \\
& + \frac{p_1 p_2}{1 - e_1} (N-1) \sigma^{N-2} \frac{\partial \sigma}{\partial e_2} \left[\frac{\alpha_1 \beta_2}{1 - e_1} + e_1 \left(\frac{\partial \alpha_1}{\partial e_1} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_1} \right) \right] \left[\frac{p_2 e_2}{1 - e_2} (\alpha_1 + \beta_1) + \frac{p_1 \alpha_2}{1 - e_1} \right] \\
& + \frac{p_1 p_2 e_1 \alpha_1}{1 - e_1} \sigma^{N-2} \left[\frac{\partial \beta_2}{\partial e_2} \sigma + (N-1) \beta_2 \frac{\partial \sigma}{\partial e_2} \right] \left[\frac{p_2 e_2}{1 - e_2} \left(\frac{\partial \alpha_1}{\partial e_1} + \frac{\partial \beta_1}{\partial e_1} \right) + \frac{p_1 \alpha_2}{(1 - e_1)^2} \right] \\
& + \frac{p_1 p_2 e_1 \alpha_1 \beta_2}{1 - e_1} \sigma^{N-1} \left[\frac{p_2}{(1 - e_2)^2} \left(\frac{\partial \alpha_1}{\partial e_1} + \frac{\partial \beta_1}{\partial e_1} \right) + \frac{p_2 e_2}{1 - e_2} \frac{\partial^2 \beta_1}{\partial e_1 \partial e_2} + \frac{p_1}{(1 - e_1)^2} \frac{\partial \alpha_2}{\partial e_2} \right] \\
& + \frac{(N-1)p_1 p_2 e_1 \alpha_1}{1 - e_1} \sigma^{N-3} \left[\frac{\partial \beta_2}{\partial e_2} \frac{\partial \sigma}{\partial e_1} + (N-2) \beta_2 \frac{\partial \sigma}{\partial e_1} \frac{\partial \sigma}{\partial e_2} + \beta_2 \sigma \frac{\partial^2 \sigma}{\partial e_1 \partial e_2} \right] \\
& \cdot \left[\frac{p_2 e_2}{1 - e_2} (\alpha_1 + \beta_1) + \frac{p_1 \alpha_2}{1 - e_1} \right] \\
& + \frac{(N-1)p_1 p_2 e_1 \alpha_1 \beta_2}{1 - e_1} \sigma^{N-2} \frac{\partial \sigma}{\partial e_1} \left[\frac{p_2}{(1 - e_2)^2} (\alpha_1 + \beta_1) + \frac{p_2 e_2}{1 - e_2} \frac{\partial \beta_1}{\partial e_2} + \frac{p_1}{1 - e_1} \frac{\partial \alpha_2}{\partial e_2} \right], \tag{2.32}
\end{aligned}$$

The second derivatives of Q are as follows:

$$\begin{aligned}
\frac{\partial^2 Q}{\partial e_2^2} &= \frac{p_1 p_2}{(1-e_2)^2(A+B+C+D)} \left\{ \left(\frac{\partial \alpha_1}{\partial e_2} \beta_2 + \alpha_1 \frac{\partial \beta_2}{\partial e_2} \right) \left[(1-e_2) \left(\frac{\partial \alpha_2}{\partial e_2} \beta_2 + 2\alpha_2 \frac{\partial \beta_2}{\partial e_2} \right) + \alpha_2 \beta_2 \right] \right. \\
&\quad \left. + \alpha_1 \beta_2 \left[- \left(\frac{\partial \alpha_2}{\partial e_2} \beta_2 + 2\alpha_2 \frac{\partial \beta_2}{\partial e_2} \right) + (1-e_2) \left(\frac{\partial^2 \alpha_2}{\partial e_2^2} \beta_2 + \frac{\partial \alpha_2}{\partial e_2} \frac{\partial \beta_2}{\partial e_2} + 2 \frac{\partial \alpha_2}{\partial e_2} \frac{\partial \beta_2}{\partial e_2} + 2\alpha_2 \frac{\partial^2 \beta_2}{\partial e_2^2} \right) \right. \right. \\
&\quad \left. \left. + \frac{\partial \alpha_2}{\partial e_2} \beta_2 + \alpha_2 \frac{\partial \beta_2}{\partial e_2} \right] \right\} - \frac{p_1 p_2 \alpha_1 \beta_2}{(1-e_2)^4(A+B+C+D)^2} \left[(1-e_2) \left(\frac{\partial \alpha_2}{\partial e_2} \beta_2 + 2\alpha_2 \frac{\partial \beta_2}{\partial e_2} \right) + \alpha_2 \beta_2 \right] \\
&\quad \cdot \left[-2(1-e_2)(A+B+C+D) + (1-e_2)^2 \left(\frac{\partial A}{\partial e_2} + \frac{\partial B}{\partial e_2} + \frac{\partial C}{\partial e_2} + \frac{\partial D}{\partial e_2} \right) \right] \\
&\quad - \frac{p_1 p_2}{(1-e_2)(A+B+C+D)^2} \left\{ \left[\left(\frac{\partial \alpha_1}{\partial e_2} \alpha_2 + \alpha_1 \frac{\partial \alpha_2}{\partial e_2} \right) \beta_2^2 + 2\alpha_1 \alpha_2 \beta_2 \frac{\partial \beta_2}{\partial e_2} \right] \left(\frac{\partial A}{\partial e_2} + \frac{\partial B}{\partial e_2} + \frac{\partial C}{\partial e_2} + \frac{\partial D}{\partial e_2} \right) \right. \\
&\quad \left. + \alpha_1 \alpha_2 \beta_2^2 \left(\frac{\partial^2 A}{\partial e_2^2} + \frac{\partial^2 B}{\partial e_2^2} + \frac{\partial^2 C}{\partial e_2^2} + \frac{\partial^2 D}{\partial e_2^2} \right) \right\} + \frac{p_1 p_2 \alpha_1 \alpha_2 \beta_2^2}{(1-e_2)^2(A+B+C+D)^4} \left(\frac{\partial A}{\partial e_2} + \frac{\partial B}{\partial e_2} + \frac{\partial C}{\partial e_2} + \frac{\partial D}{\partial e_2} \right) \\
&\quad \cdot \left[-(A+B+C+D)^2 + 2(1-e_2)(A+B+C+D) \left(\frac{\partial A}{\partial e_2} + \frac{\partial B}{\partial e_2} + \frac{\partial C}{\partial e_2} + \frac{\partial D}{\partial e_2} \right) \right] \\
&= \frac{p_1 p_2 \alpha_1}{(1-e_2)(A+B+C+D)} \left[2\alpha_2 \left(\frac{\partial \beta_2}{\partial e_2} \right)^2 + \beta_2 \left(\frac{\partial^2 \alpha_2}{\partial e_2^2} \beta_2 + 4 \frac{\partial \alpha_2}{\partial e_2} \frac{\partial \beta_2}{\partial e_2} + 2\alpha_2 \frac{\partial^2 \beta_2}{\partial e_2^2} \right) \right] \\
&\quad + \frac{2p_1 p_2 \alpha_1 \beta_2}{(1-e_2)^3(A+B+C+D)} \left[(1-e_2) \left(\frac{\partial \alpha_2}{\partial e_2} \beta_2 + 2\alpha_2 \frac{\partial \beta_2}{\partial e_2} \right) + \alpha_2 \beta_2 \right] \\
&\quad - \frac{p_1 p_2 \alpha_1 \beta_2}{(1-e_2)^2(A+B+C+D)^2} \left[(1-e_2) \left(\frac{\partial \alpha_2}{\partial e_2} \beta_2 + 2\alpha_2 \frac{\partial \beta_2}{\partial e_2} \right) + \alpha_2 \beta_2 \right] \left(\frac{\partial A}{\partial e_2} + \frac{\partial B}{\partial e_2} + \frac{\partial C}{\partial e_2} + \frac{\partial D}{\partial e_2} \right) \\
&\quad - \frac{p_1 p_2 \alpha_1 \beta_2}{(1-e_2)(A+B+C+D)^2} \left(\frac{\partial \alpha_2}{\partial e_2} \beta_2 + 2\alpha_2 \frac{\partial \beta_2}{\partial e_2} \right) \left(\frac{\partial A}{\partial e_2} + \frac{\partial B}{\partial e_2} + \frac{\partial C}{\partial e_2} + \frac{\partial D}{\partial e_2} \right) \\
&\quad - \frac{p_1 p_2 \alpha_1 \alpha_2 \beta_2^2}{(1-e_2)(A+B+C+D)^2} \left(\frac{\partial^2 A}{\partial e_2^2} + \frac{\partial^2 B}{\partial e_2^2} + \frac{\partial^2 C}{\partial e_2^2} + \frac{\partial^2 D}{\partial e_2^2} \right) \\
&\quad - \frac{p_1 p_2 \alpha_1 \alpha_2 \beta_2^2}{(1-e_2)^2(A+B+C+D)^2} \left(\frac{\partial A}{\partial e_2} + \frac{\partial B}{\partial e_2} + \frac{\partial C}{\partial e_2} + \frac{\partial D}{\partial e_2} \right) \\
&\quad + \frac{2p_1 p_2 \alpha_1 \alpha_2 \beta_2^2}{(1-e_2)(A+B+C+D)^3} \left(\frac{\partial A}{\partial e_2} + \frac{\partial B}{\partial e_2} + \frac{\partial C}{\partial e_2} + \frac{\partial D}{\partial e_2} \right)^2 \\
&= \frac{p_1 p_2 \alpha_1}{(1-e_2)(A+B+C+D)} \left[2\alpha_2 \left(\frac{\partial \beta_2}{\partial e_2} \right)^2 + \beta_2 \left(\frac{\partial^2 \alpha_2}{\partial e_2^2} \beta_2 + 4 \frac{\partial \alpha_2}{\partial e_2} \frac{\partial \beta_2}{\partial e_2} + 2\alpha_2 \frac{\partial^2 \beta_2}{\partial e_2^2} \right) \right] \\
&\quad + \frac{2p_1 p_2 \alpha_1 \beta_2}{(1-e_2)^3(A+B+C+D)} \left[(1-e_2) \left(\frac{\partial \alpha_2}{\partial e_2} \beta_2 + 2\alpha_2 \frac{\partial \beta_2}{\partial e_2} \right) + \alpha_2 \beta_2 \right] \\
&\quad - \frac{2}{A+B+C+D} \frac{\partial Q}{\partial e_2} \left(\frac{\partial A}{\partial e_2} + \frac{\partial B}{\partial e_2} + \frac{\partial C}{\partial e_2} + \frac{\partial D}{\partial e_2} \right) \\
&\quad - \frac{p_1 p_2 \alpha_1 \alpha_2 \beta_2^2}{(1-e_2)(A+B+C+D)^2} \left(\frac{\partial^2 A}{\partial e_2^2} + \frac{\partial^2 B}{\partial e_2^2} + \frac{\partial^2 C}{\partial e_2^2} + \frac{\partial^2 D}{\partial e_2^2} \right). \tag{2.36}
\end{aligned}$$

References

- [1] J. Li, "Production variability in manufacturing systems: A systems approach," Ph.D. dissertation, University of Michigan, 2000.